	TECHNICAL DATA SHEET	Realease	0 17.6.2019
		Nature of mod.	First issue
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

A.V.Saldature code SN36
ISO 17672:2016 Filler metal ISO 17672-Cu773
EN 1044: CU 305
EN ISO 3677: B-Cu 48 Zn Ni (Si) –890/920
AWS A 5.8: RB CuZn-A

Chemical Composition (%)

A.V.	Cu Min. Max.	Zn Min. Max.	Sn Min. Max.	Si Min. Max.	Mn	Ni	Other elements Min. Max.
SN36	46 50	Rest	-	0,15 0,2		9 11	–

NOTE Maximum impurity limits applicable to all types are (% by mass) Al 0,01, As 0,01, Bi 0,01, Cd 0,010, Fe 0,25, Pb 0,025, Sb 0,01; total impurities (excluding Fe) 0,2

Working temperature: 910°C
Melting range: 890/920°C
Specific gravity: 8,7 g/cm^3
Tensile strength: 690 N/mm^2
Elongation: 15-20%
Characteristics / Applications:

Nickel brass alloy, suitable for gap brazing and coating of steel , cast iron, iron, nickel, nickel alloys. Very used in the steel furniture industry cause is possible to braze and hard the joint in one step.

Heat sources:
Acetylene torch, air-gas torch, induction and resistance heating

Flux: D54, D51A, DB, DL89,DL88, DL87 AND ECOFLUX® series

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 17672:2016

Availability

Rods	Coated Rods	Wire	Micro Coated Rods	spool	Powder	Paste
x	x	x	x	x		