

TECHNICAL DATA SHEET

Realease	1 05.5.2022			
Nature of mod.	Norm change			
Author	RQ			
Mod	CPO/ST Rev.2 del 17/06/2019			

Code	Description	ISO 18496:2020	Working temperature $(^{\circ}C)^{1}$
DL88ECO DL89ECO DLECOFLUX	LIQUID FLUX ECOFLUX® 88 LIQUID FLUX ECOFLUX® 89 LIQUID FLUX ECOFLUX®	FH21	700-1100

Characteristics / Applications: Colour: pink Density: liquid 0,8 kg/dm³

The ECOFLUX® 89 or the ECOFLUX® or the ECOFLUX® 88 are high concentrate fluxes to be used in vaporizer system for high temperature alloy such brass and Ni brass, it has long range of use, a low fluidity, there are almost no residuals and they are not corrosive, wash it if necessary.

Recommended alloys

it can be use with all the brass based alloys (ST22 SM23 SN32 SN34 SN36) and low contain silver alloy (T28 T29 T68) to join carbon steel/carbon steel or carbon steel/copper; it can be used as a protective flux with copper Phos alloy on copper to copper joints.

Classified following to the normative AWS SFA-5.31:FB3-K

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability²

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
				x	

¹ According Annex A ISO 18496:2020

² See table 1 ISO 18496:2020

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