

	TECHNICAL DATA SHEET	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) ¹
DL80N DL80-20N DL84N DL85N	LIQUID FLUX	FH21	700-1100

Characteristics / Applications:

Colour: white

Density: liquid 0,8 kg/dm³

Characteristics / Applications:

This group of liquid brazing flux includes low concentrate flux in the flame brazing flux microflame generator for the goldsmith industry. The different concentration among this fluxes are studied to achieve the best solution for each application.

Recommended alloys

none

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability²

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
				X	

¹ According Annex A ISO 18496:2020

² See table 1 ISO 18496:2020