

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) ¹
DKMB DKMBD	DK BLACK dispensable BRAZING FLUX	FH12	550-850

Characteristics / Applications:

Colour: white

Density: dis paste g/cm³
paste g/cm³

The DK BLACK is a specific brazing flux for hard material silver alloy , with a good range of use, average fluidity and good heating resistance. The residual are moderate corrosive and must be removed by washing or picking. This flux has been develop for the brazing of hard material or carbide especially in the tool production industry.

Recommended alloys

T500, T520 and trimetallico, it can also be use for other silver based alloys

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability²

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
	x	x			

¹ According Annex A ISO 18496:2020

² See table 1 ISO 18496:2020