

TECHNICAL DATA SHEET

Realease	1 05.5.2022		
Nature of mod.	Norm change		
Author	RQ		
Mod	CPO/ST Rev.2 del 17/06/2019		

Code	Description	ISO 18496:2020	Working temperature $(^{\circ}C)^{1}$
DKMB DKMBD	DK BLACK dispensable BRAZING FLUX	FH12	550-850

Characteristics / Applications:

Colour: white

Density: dis paste g/cm³

paste g/cm³

The DK BLACK is a specific brazing flux for hard material silver alloy, with a good range of use, average fluidity and good heating resistance. The residual are moderate corrosive and must be removed by washing or picking. This flux has been develop for the brazing of hard material or carbide especially in the tool production industry.

Recommended alloys

T500, T520 and trimetallico, it can also be use for other silver based alloys

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability²

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
	х	х			

¹ According Annex A ISO 18496:2020

² See table 1 ISO 18496:2020

All information concerning our products, equipment and processes is based on extensive research work and application technology experience. We provide these results orally and in writing in all conscience; this not however exempting the consumer from the obligation to check our products and processes on his own responsibility, especially if the application and process has not been expressly approved by us in writing. The test certificates enclosed do not exempt the user from carrying out correct incoming goods inspections. Our General Terms of Sale and Delivery have validity for any damaging events.