

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) ¹
D70M	BRAZING FLUX D70 PASTE	FH20	700-1000

Characteristics / Applications:

Colour: white

Density: powder g/cm³
paste g/cm³

The D70 is a Universal brazing flux for medium/high temperature silver brazing alloys, its good range of use, the average fluidity and the good heating resistance makes it suitable for long brazing cycles or for low or medium contain brazing alloys. The residual are moderate corrosive and must be removed by washing or picking.

Recommended alloys

it can be use with all the silver based alloys

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability²

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
	X				

¹ According Annex A ISO 18496:2020

² See table 1 ISO 18496:2020