

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) <sup>1</sup>
D60M D60MH D60MHH	BRAZINH FLUX D60 PASTE	FH20	700-1000

Characteristics / Applications:

Colour: white

Density:                   paste       g/cm<sup>3</sup>

The D60 is a Universal brazing flux for high temperature brazing alloys, silver or also brass, its good range of use, the average fluidity and the good heating resistance makes it suitable for long brazing cycles or for low silver contain brazing alloy. The residual are moderate corrosive and must be removed by washing or picking.

Recommended alloys

it can be use with all the silver based alloys and brass alloy

## TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability<sup>2</sup>

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
	x				

<sup>1</sup> According Annex A ISO 18496:2020

<sup>2</sup> See table 1 ISO 18496:2020