

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) ¹
D4P D4M	D4 BRAZING FLUX	FH10	550-800

Characteristics / Applications:

Colour: white

Density: powder g/cm³
paste g/cm³

The D4 is an active brazing flux for silver alloy, with a average range of use, high fluidity and average flame resistance. The residual are corrosive and must be removed by washing or picking. This flux is recommended for high fluidity brazing operation, but can also be use as a universal flux ; is available is different forms.

Recommended alloys

it can also be use with all the silver based alloys

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability²

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
X	X	X			

¹ According Annex A ISO 18496:2020

² See table 1 ISO 18496:2020