

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Code	Description	ISO 18496:2020	Working temperature (°C) <sup>1</sup>
D39L D39LH	D39L LIQUID FLUX	FH10	550-800

**Characteristics / Applications:**

Colour: white

Density: liquid      g/cm<sup>3</sup>

The D39L is a liquid brazing flux for medium/low temperature silver brazing alloys, its has short range of use, a low fluidity and the low heating resistance but the residuals are moderate corrosive and are easy to remove by washing or picking.

**Recommended alloys**

it can also be use with all the silver based alloys

**TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2000**

**Availability<sup>2</sup>**

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
			x		

<sup>1</sup> According Annex A ISO 18496:2020

<sup>2</sup> See table 1 ISO 18496:2020