

## **TECHNICAL DATA SHEET**

Realease	1 05.5.2022	
Nature of mod.	Norm change	
Author	RQ	
Mod	CPO/ST Rev.2 del 17/06/2019	

Tab. 1: chemical composition

Code	Description	ISO 18496:2020	Working temperature (°C) <sup>1</sup>
D26NP D26M	D26NP Powder D26M Paste	FH10	550-800

Characteristics / Applications:

Colour: white

Density: powder g/cm<sup>3</sup>

paste g/cm<sup>3</sup>

The D26N is a Universal brazing flux for silver alloy, with a good range of use, average fluidity and average flame resistance. The residual are moderate corrosive and must be removed by washing or picking. This flux is able to satisfy large a brazing consumer needs and is available is different forms.

Recommended alloys

it can be use with all the silver based alloys

Classified following to the normative AWS SFA-5.31:FB3-F

## TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability<sup>2</sup>

Powder (A	) Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
X	X				

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<sup>&</sup>lt;sup>1</sup> According Annex A ISO 18496:2020

<sup>&</sup>lt;sup>2</sup> See table 1 ISO 18496:2020