

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Tab. 1: chemical composition

Code	Description	ISO 18496:2020	Working temperature (°C) <sup>1</sup>
D26NP D26M	D26NP Powder D26M Paste	FH10	550-800

**Characteristics / Applications:**

Colour: white

Density: powder g/cm<sup>3</sup>  
paste g/cm<sup>3</sup>

The D26N is a Universal brazing flux for silver alloy, with a good range of use, average fluidity and average flame resistance. The residual are moderate corrosive and must be removed by washing or picking. This flux is able to satisfy large a brazing consumer needs and is available is different forms.

**Recommended alloys**

it can be use with all the silver based alloys

Classified following to the normative AWS SFA-5.31:FB3-F

**TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020**

Availability<sup>2</sup>

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
x	x				

<sup>1</sup> According Annex A ISO 18496:2020

<sup>2</sup> See table 1 ISO 18496:2020