

	<h1>TECHNICAL DATA SHEET</h1>	Realease	1 05.5.2022
		Nature of mod.	Norm change
		Author	RQ
		Mod	CPO/ST Rev.2 del 17/06/2019

Tab. 1: chemical composition

Code	Description	ISO 18496:2020	Working temperature (°C) ¹
D2P D2M	D2P Powder D2M Paste	FH10	550-800

Characteristics / Applications:

Colour: white

Density: powder g/cm³
paste g/cm³

The D2 is a brazing flux for silver alloy, with a good range of use, average fluidity and average flame resistance. The residual are moderate corrosive and must be removed by washing or picking. This flux is specially development for silver tools brazing but can be used also as an universal flux.

Recommended alloys

it can be use with all the silver based alloys

Classified following to the normative AWS SFA-5.31:FB3-F

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD ISO 18496:2020

Availability²

Powder (A)	Paste (B)	Dosing paste(B)	Liquid(C)	Liquid for flame flux (C)	Gel(B)
x	x				

¹ According Annex A ISO 18496:2020

² See table 1 ISO 18496:2020