



TECHNICAL DATA SHEET

SOLDER FLUX D14XL

Code	Description	ISO 9454:1990	Working temperature (°C)
D14XL	SOLDER FLUX	FLUX 3.2.2.A	95-425

Characteristics / Applications:

Inorganic-acid flux formulated for stainless steel soldering and other industrial material such Monel, High-Chrome alloys, Inconel , Nickel, Copper, Brass Ferrous alloy and more metals, it not recommended for Aluminum and Magnesium.

The residual are very corrosive and must be removed with water or with water or with chemical solutions.

Recommended alloys
All soldering materials

TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD UNI EN UNI EN 29454:1996

Availability

powder	paste	Dosing paste	liquid	Liquid for flame flux	gel
			x		

06/06/2013