



## TECHNICAL DATA SHEET

### SOLDER FLUX D10L

Code	Description	ISO 9454:1990	Working temperature (°C)
D10L	SOLDER FLUX	FLUX 3.1.1.A	95-425

#### Characteristics / Applications:

Inorganic-salt flux formulated for copper soldering and other industrial material such brass. Ferrous alloy and more metals, it not recommended for Aluminum and Magnesium. The residual are corrosive and must be removed with water or with water or with chemical solutions.

Recommended alloys  
All soldering materials

#### TECHNICAL SUPPLYING CONDITION ACCORDING WITH INTERNATIONAL STANDARD UNI EN 29454:1996

#### Availability

powder	paste	Dosing paste	liquid	Liquid for flame flux	gel
			x		

06/06/2013

Compiled by RQ

Approved by AU